

5 STAR XTREME AUTOBODY PRODUCTS
TECHNICAL DATA INFORMATION
DATED: MARCH 2012

PRODUCT NUMBER DESCRIPTION

#5125 – GLAMOUR HS KLEARKOTE 4.2 VOC

PRODUCT DESCRIPTION:

#5125 is a high quality, high solids acrylic urethane clearcoat for spot, multi-panel or overall repairs. Formulated to be applied over basecoat systems. Excellent for custom painters.
4.2 VOC, Mix Ratio of 2:1.

PRODUCTS:

PART #	PRODUCT DESCRIPTION	SIZE
#5125-01	Glamour HS Klearkote	Gallon
#5125-04	Glamour HS Klearkote	Quart
#5152-04	Glamour Activator Spot - Fast	Quart
#5150-04	Glamour Activator Panel - Medium	Quart
#5150-08	Glamour Activator Panel - Medium	Pint
#5160-04	Glamour Activator Multi-Panel/ Overall - Slow	Quart

MIXING RATIO (2:1):

2 parts of #5125 Glamour HS Klearkote to 1 part #5152/#5150/#5160 Glamour HS Activator.

APPLICATION:

- 1.) Adjust air pressure to 45-50 psi (Siphon); 35-40 (Gravity); 8-10 (HVLP).
- 2.) Apply 1 medium coat followed by 1 full wet coat.
- 3.) Allow 10-15 minutes flash time between coats.
- 4.) 40 minutes @ 140F for traditional baking situations.
- 5.) Allow to dry overnight before exposing to the weather.

GUN SETUPS:

CONVENTIONAL

Gravity Feed: 35 - 40 psi
Siphon Feed: 45 - 50 psi
HVLP @ Cap: 8 - 10 psi

FLASH/DRY TIMES:

Dust Free: 15-20 Minutes
Tack Free: 60 Minutes
Wet Sand: 16-24 Hours
Buffable: 16-24 Hours
Delivery: Overnight

CLEAN UP:

Clean equipment immediately using 5 STAR XTREME #5700 Premium Lacquer Thinner or Urethane Reducer.

TECH DATA:

Color: Water White

Mixing Ratio: 2:1

Catalyst: #5150 Panel, #5152 Spot, #5160 Multi-Panel/Overall

Viscosity (Sprayable): 18-20 seconds #2 Zahn

Suggested Fluid Tip Size

Siphon (1.3mm - 1.5mm) **Gravity** (1.3mm - 1.5mm) **HVLP** (1.3mm - 1.5mm)

Volume Solids (Sprayable): 50%

Film Build : 1.5 - 2.0 mils wet

Coverage: 810 sq. ft. per gallon at 1 mil

VOC: 4.2 lbs/gallon (RTS)

Pot Life: 5 hours

FIRST AID:

In case of eye contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention. For skin: Wash thoroughly with water. If difficulty in breathing is experienced, get medical attention immediately. If swallowed, do not induce vomiting, get medical attention immediately. See Material Safety Data Sheet.

SAFETY INFORMATION - FOR INDUSTRY USE ONLY

Danger: Vapor and spray mist harmful. Overspray may cause lung damage. May cause allergic skin and respiratory reaction, effects may be permanent. Flammable liquid and vapor. Harmful if inhaled. May affect the brain or nervous system causing dizziness, headache, or nausea. May cause eye, skin, nose, and throat irritation. Contents: See product label for contents and CAS #'s. The contents of this package must be blended with other components before the product can be used. Any mixture of components will have hazards of all components. Before opening the packages, read all warning labels. Follow all precautions. The material is designed for application only by professional trained personnel using proper equipment under controlled conditions, and is not intended for sale to the general public.

KEEP OUT OF REACH OF CHILDREN.

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